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EXPERIMENTAL INVESTIGATION OF THE DESTRUCTION OF THE PROTECTIV--ETC(11)  
SEP 82 F HUIYING, W CUNHUI, F YUSHOU  
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# FOREIGN TECHNOLOGY DIVISION



EXPERIMENTAL INVESTIGATION OF THE DESTRUCTION OF  $\text{ThF}_4$   
PROTECTIVE FILM BY A PULSED  $\text{CO}_2$  LASER

by

Fang Huiying, Wang Cunkui, and Fu Yushou



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By: Fang Huiying, Wang Cunkui, and Fu Yushou

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EXPERIMENTAL INVESTIGATION OF THE DESTRUCTION OF  $\text{ThF}_4$   
PROTECTIVE FILM BY A PULSED  $\text{CO}_2$  LASER

Fang Huiying    Wang Cunkui    Fu Yushow  
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Currently, gold film reflectors are commonly used in high power /57  
 $\text{CO}_2$  laser resonance chambers and focusing systems. Gold-film reflectors  
are soft and easily soiled. They are easily damaged when cleaned and  
scratch marks frequently appear, so that the optical qualities of the  
reflector are affected.

In order to find a suitable protective film for gold-film reflectors,  
the Heilongjiang Technical Physics Institute has plated gold-film re-  
flectors with  $\text{ThF}_4$  protective film. Experiments demonstrate that the /58  
film possesses qualities that may overcome the defects mentioned above.

The optical films used in laser systems must possess not only  
the quality of high mechanical scratch-proof and erosion-proof  
capabilities, but also that of high laser-damage-prevention ability,  
i.e., high damage threshold. This is very important for prolonging  
laser lifetime and insuring good optical qualities.

Although the gold film's mechanical properties are enhanced by  
the  $\text{ThF}_4$  protective film, will the ability to prevent laser damage  
of the gold film be maintained? This is a question concerning the  
user. For this purpose, we have carried out some experimental  
investigations on the laser-damage prevention ability of glass-based  
and copper-based gold film reflectors after being plated with the  
 $\text{ThF}_4$  protective film. In the experiment, samples are irradiated  
with a  $\text{CO}_2$  pulse laser of wave length of 10.6 micron (pulse  
width is 0.6 microsecond) at 4 different energy densities:  $1.2 \times 10^6$   
 $\text{watt/cm}^2$ ,  $2.4 \times 10^6 \text{ W/cm}^2$ ,  $2.7 \times 10^6 \text{ W/cm}^2$  and  $35 \times 10^6 \text{ watt/cm}^2$ . The  
damages are observed and analysed microscopically.

## 1. EXPERIMENTAL SET-UP

A double-discharge  $\text{CO}_2$  laser made in the Mechanics Institute is used in the experiment. The output energy is measured with a carbon energy meter. The output energy is focused with a germanium lens with a focal length of 100mm onto the sample (the germanium lens is coated with a transmission enhancing film). The beam spot shape is displayed by shining the laser beam on carbon paper. The spot area is determined with a microscope and the following formula is used to calculate the power density

$$I = \frac{E}{S\tau}$$

where E is the laser energy output, S - the beam spot area, and  $\tau$  the pulse width. The experimental set up is shown in Figure 1.

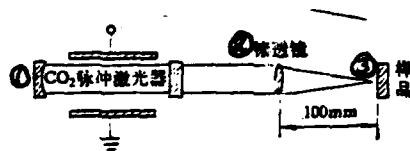


Figure 1. Diagram for the Experimental Set Up.

Key: 1-- $\text{CO}_2$  pulse laser;  
2--germanium lens; 3--sample.



Figure 2.  $\text{K}_8$  glass Cr/Au  $2$   
power density  $1.2 \times 10^5 \text{ W/cm}^2$   
Enlarged 26 times.

Figure 3.  $\text{K}_8$  glass Cr/Au/ $\text{ThF}_4$   
power density  $1.2 \times 10^6 \text{ W/cm}^2$   
Enlarged 26 times.



TABLE 1. Tabulated Experimental Set Up

Base Material	Film Plated	Observed Result			
		$1.2 \times 10^6 \text{ W/cm}^2$	$2.4 \times 10^6 \text{ W/cm}^2$	$2.7 \times 10^6 \text{ W/cm}^2$	$3.5 \times 10^6 \text{ W/cm}^2$
K <sub>8</sub> glass	Cr/Au	There is directly observable damage on the irradiated surface. The glass base is observed to have cracked under microscopic observation as shown in Figure 2.			
K <sub>8</sub> glass	Cr/Au/ThF <sub>4</sub>	The ThF <sub>4</sub> film is damaged on the irradiated surface. The film and the base are torn in layers as shown in Figure 3.			The degree of damaged increases but, is less than that, at $1.2 \times 10^6 \text{ W/cm}^2$ irradiation without the ThF <sub>4</sub> protective film on the gold film, Figure 4.
Copper	Cr/Au	The film on the irradiated surface is not damaged.	The film on the irradiated surface is damaged. The base has cracked as shown in Figure 5.		
Copper	Cr/Au/ThF <sub>4</sub>	The film on the irradiated surface is not damaged.	The film on the irradiated surface has no directly observable damage.	The ThF <sub>4</sub> film on the irradiated surface has begun to crack as shown in Figure 6.	The ThF <sub>4</sub> film on the irradiated surface melts and wrinkles as shown in Figure 7.



Figure 4.  $K_8$  glass Cr/Au/ThF<sub>4</sub> power density  $35 \times 10^6$  W/cm<sup>2</sup> enlarged 20 times.



Figure 5. Copper base Cr/Au power density  $2.4 \times 10^6$  W/cm<sup>2</sup> enlarged 20 times.



Figure 6. Copper base Cr/Au/ThF<sub>4</sub> power density  $2.7 \times 10^6$  W/cm<sup>2</sup> enlarged 20 times.



Figure 7.  $K_8$  glass Cr/Ag/ThF<sub>4</sub> power density  $35 \times 10^6$  W/cm<sup>2</sup> enlarged 20 times.

## 2. EXPERIMENTAL RESULTS

From the above mentioned experimental results, we can see that there is a great difference in the degree of damage for mirrors of  $K_8$  glass base plated respectively with Cr/Au and Cr/Au/ThF<sub>4</sub> films under  $1.2 \times 10^6$  W/cm<sup>2</sup> power density irradiation. The reflector base without the ThF<sub>4</sub> film has already cracked while for the mirror with ThF<sub>4</sub> film, only the surface film is damaged. Even under the power



density of  $3.5 \times 10^7 \text{ W/cm}^2$ , only the  $\text{ThF}_4$  film starts to melt and crack for reflector with  $\text{ThF}_4$  film.

The reflector with copper base plated with Cr/Au film under  $2.4 \times 10^6 \text{ W/cm}^2$  not only has the film damaged, but the base has also been observed to crack. However, at the same power density, the mirror plated with  $\text{ThF}_4$  protective film has no directly observable damage. When the power density is  $2.7 \times 10^6 \text{ W/cm}^2$ , the  $\text{ThF}_4$  film begins to crack and flake. Only until we reach  $3.5 \times 10^7 \text{ W/cm}^2$  does the  $\text{ThF}_4$  film start to melt and wrinkle.

### 3. CONCLUSION

(1) Experimental analysis indicates that the damages on the  $\text{ThF}_4$  film are mainly the layering, cracking and melting due to thermal effect.

(2) Plating with the  $\text{ThF}_4$  protective film improves not only the anti-mechanical scratch and anti-erosion ability of the gold film reflector, but also its ability to prevent laser damage.

(3) The experimental result indicates that the damage threshold of the  $\text{ThF}_4$  protective film is between  $10^6 - 10^7 \text{ W/cm}^2$ . This result agrees with the research result of  $\text{ThF}_4$  protective film on silver-plated reflector in reference [1].

### REFERENCES

- [1] Wang, V., et al, Laser induced Damage in optical materials, 183 (1972).

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